

Technical Data Sheet



ALTECH PS A 1000/901 WT1225-20

MOCOM

Base Polymer	Polystyrene
Special Features	injection moulding grade,easy release (demoulding),easy flow
Market Segment	electrical and electronic,building and construction,sport and leisure
Typical Applications	bezels,housings,profile

Pre-Drying Conditions	in a dry air (dessiccant) dryer 60-80 °C for 2-3 h in an air circulating dryer 60-80 °C for 2-3 h dependant on moisture content
Processing Injection Moulding	melt temperature 180-260 °C mould temperature 10-70 °C
Storage	dry, protected from light

Properties	Value	Dimension	Test Norm
Mechanical Properties			
Tensile Modulus	3200	MPa	ISO 527
Tensile Strength at Break	45	MPa	ISO 527
Tensile Elongation at Break	1.5	%	ISO 527
Impact Strength (Charpy, 23°C)	9	kJ/m²	ISO 179/1eU
Impact Strength (Charpy, -40°C)	9	kJ/m²	ISO 179/1eU
Notched Impact Strength (Charpy, 23°C)	1	kJ/m²	ISO 179/1eA
Notched Impact Strength (Charpy, -40°C)	1	kJ/m²	ISO 179/1eA
Thermal Properties			
Vicat B50	87	°C	ISO 306
HDT / A (1,8 MPa)	76	°C	ISO 75-1/-2
Rheological Properties			
Melt Index (MVR)	15	cm³/10min	ISO 1133
MVR temperature	200	°C	-
MVR load	5	kg	-
Shrinkage (24h)	0.3 - 0.7	%	ISO 294-4
Physical Properties			
Density	1060	kg/m³	ISO 1183
Flammability			
Flammability (1.5 mm)	HB	class	UL 94